



NOTES:

- 1- No sink, splay, or mold release on part.
- 2- Black color ABS Lustran plastic.
- 3- Remove edge gate vestage flush with part edge.
- 4- "A" surface texture: Mold Tech 1055-3 or equivalent bead blast texture.

PROPRIETARY AND CONFIDENTIAL  
THE INFORMATION CONTAINED IN THIS  
DRAWING IS THE SOLE PROPERTY OF  
CIRQUE CORPORATION. ANY  
REPRODUCTION IN PART OR AS A WHOLE  
WITHOUT THE WRITTEN PERMISSION OF  
CIRQUE CORPORATION IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:
		DIMENSIONS ARE IN MILLIMETERS
		TOLERANCES:
		FRACTIONAL ±
		ANGULAR: MACH ± BEND ±
		TWO PLACE DECIMAL ±0.20
		THREE PLACE DECIMAL ±0.125
		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL
		ABS LUSTRAN
NEXT ASSY	USED ON	FINISH
APPLICATION		DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	Paul Glad	04/18/17
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		
INJECTION MOLD PART.		

CIRQUE CORPORATION		
TITLE:		
35mm Diameter Concave Overlay		
SIZE	DWG. NO.	REV
A	50-000092-00	A2
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1